

5/14

DART AEROSPACE LTD	Work Order:	22661
Description: Saddle Kit	Part Number:	K10003
	Qty:	4
		Page 1 of 1

Step	Location	Procedure	By	Date	Qty																																																																																
1	DC	Issue Traveller	RF	05.03.09	4																																																																																
2	DC	Photocopy bluefile and type labels per PPP K10003 CHG004 FOR D205-634-011 & D204-635-011 WK 12	DA	05.03.29	4																																																																																
3	ST	Pick: <table><thead><tr><th>Qty</th><th>Part Number</th><th>Description</th><th>Batch</th></tr></thead><tbody><tr><td>24</td><td>D2570</td><td>Bushing</td><td>B22207</td></tr><tr><td>1</td><td>D2571</td><td>Saddle</td><td><del>B11644</del> B22209</td></tr><tr><td>1</td><td>D2572</td><td>Saddle</td><td>B22209</td></tr><tr><td>1</td><td>D2573</td><td>Saddle</td><td>B22210 B22084</td></tr><tr><td>1</td><td>D2574</td><td>Saddle</td><td>B22210 <del>B11647</del></td></tr><tr><td>1</td><td>D2736-1</td><td>Bracket</td><td>B20967</td></tr><tr><td>1</td><td>D2736-3</td><td>Bracket</td><td>B20977</td></tr><tr><td>4</td><td>D2747</td><td>Socket Head Set Screw</td><td>B20317</td></tr><tr><td>2</td><td>D2876</td><td>Spacer</td><td>B20574</td></tr><tr><td>2</td><td>D2877</td><td>Spacer</td><td>B21019</td></tr><tr><td>1</td><td>D2968-041</td><td>Tow Ring</td><td>B20929 <del>M15204</del> B21020</td></tr><tr><td>16</td><td>AN4-6A</td><td>Bolt</td><td>M15204</td></tr><tr><td>4</td><td>AN4-46A</td><td>Bolt</td><td>M15539</td></tr><tr><td>8</td><td>AN4-51A</td><td>Bolt</td><td>M16286</td></tr><tr><td>8</td><td>AN6-12A</td><td>Bolt</td><td>M15204 M16273</td></tr><tr><td>32</td><td>AN960JD416</td><td>Washer</td><td>M15993</td></tr><tr><td>8</td><td>AN960JD616</td><td>Washer</td><td>M16163</td></tr><tr><td>1</td><td>AN970-4</td><td>Washer</td><td>M16504</td></tr><tr><td>29</td><td>MS21042L4</td><td>Nut (or MS21042-4)</td><td>M15020</td></tr></tbody></table>	Qty	Part Number	Description	Batch	24	D2570	Bushing	B22207	1	D2571	Saddle	<del>B11644</del> B22209	1	D2572	Saddle	B22209	1	D2573	Saddle	B22210 B22084	1	D2574	Saddle	B22210 <del>B11647</del>	1	D2736-1	Bracket	B20967	1	D2736-3	Bracket	B20977	4	D2747	Socket Head Set Screw	B20317	2	D2876	Spacer	B20574	2	D2877	Spacer	B21019	1	D2968-041	Tow Ring	B20929 <del>M15204</del> B21020	16	AN4-6A	Bolt	M15204	4	AN4-46A	Bolt	M15539	8	AN4-51A	Bolt	M16286	8	AN6-12A	Bolt	M15204 M16273	32	AN960JD416	Washer	M15993	8	AN960JD616	Washer	M16163	1	AN970-4	Washer	M16504	29	MS21042L4	Nut (or MS21042-4)	M15020			
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4	QC4	Inspect 100% kit for completeness on the W/O	KA	05/03/24	4																																																																																
5	PK	Pack per PPP K10003	CD	05/04/04	4																																																																																
6	AC	Cost / part: 620.02	REV.g.	CD	05/04/04 4																																																																																
7	DC	Close W/O 590.37 Inspection Level 21	595	05-04-06	4																																																																																

Rev	Date	Change	Revised By	Approved
D	00.06.26	Added revisions per new dwg K10003 rev.A ( ECN 296)	EC	
E	00.11.09	Added AN960JD1016 and D2707-041 to the pick list	EC	
F	01.09.24	Removed paper work and labels.	SM	
G	01.11.29	Added paper work and labels	SM	
H	02.04.11	Added D2968-041 tow ring Change 002	NG	
I	03.01.16	Reformat: Incorporated D205-641-011	KJ/RF	

RELEASED  
03.01.16

W/O:		WORK ORDER CHANGES						
DATE	STEP	PROCEDURE CHANGE	By	Date	Qty	Approval Mfg / Design Mgr	Approval QC Inspector	

NCR:		WORK ORDER NON-CONFORMANCE (NCR)						
DATE	STEP	Description of NC Section A	Corrective Action Section B			Verification Section C	Approval Design Mgr	Approval QC Inspector
			Initial Design Mgr	Action Description Design Mgr	Sign & Date			

Part No: \_\_\_\_\_ PAR #: \_\_\_\_\_ Fault Category: \_\_\_\_\_ NCR: Yes No DQA: \_\_\_\_\_ Date: \_\_\_\_\_

NOTE: Date & initial all entries

QA: N/C Closed: \_\_\_\_\_ Date: \_\_\_\_\_

# Job Costing Report

Dart Aerospace Ltd.  
Hawkesbury

Mar 08, 2005  
03:17 pm

Work Order No	: 0022661	Department Code:	
Project Name	: K10003	Burden Flags	: NNNNNNNN
Project For	: WK514	WO Status	: Open
Work Order Type	: Main	Invoice State	: Not Invoiced
Main WO Number	:	Invoice Date	:
House Part Number	: *K10003	Invoice Number	:
Description	: D205-634-011 Saddle Kit	Invoice Amount	: 0.00
Manufactured	: Yes	Order Entry No	:
Amount Req'd	: 4	OE Value	: 0.00
Amount Done	: 0	Est Margin	: 0.000%
Start Date	: 03-08-05	Actual Margin	: 0.000%
Est Finish Date	: 03-30-05		
Act Finish Date	:		
Drawings Req'd	: No		
Ok for Approval	:		
Approval Rec'd	:		

\$0 Posted to Finished Goods

	Estimated	Actual	Var. %	Posted	To Post
Material Cost	: 0.00	0.00	0.00	0.00	0.00
Engineering Hours	: 0.00	0.00	0.00		
Engineering Cost	: 0.00	0.00	0.00	0.00	0.00
Production Hours	: 0.00	0.00	0.00		
Production Cost	: 0.00	0.00	0.00	0.00	0.00
Packaging Hours	: 0.00	0.00	0.00		
Packaging Cost	: 0.00	0.00	0.00	0.00	0.00
OverHead Hours	: 0.00	0.00	0.00		
OverHead Cost	: 0.00	0.00	0.00	0.00	0.00
CNC Hours	: 0.00	0.00	0.00		
CNC	: 0.00	0.00	0.00	0.00	0.00
Misc. Hours	: 0.00	0.00	0.00		
Misc.	: 0.00	0.00	0.00	0.00	0.00
=====					
Burden	: 0.00	0.00	0.00		
=====					
Total Cost	: 0.00	0.00	0.00		
Margin	: 0.000	0.000			
Selling Cost	: 0.00	0.00			

	Estimated	Actual
Labour Hrs/Amount Done	: 0.00	0.00
Profits/(Loss)	: 0.00	0.00